

VB-1X

Liquid Vibration Damping Compound

VB-1X is a smooth, air curing, sprayable vibration damping compound that has been engineered to convert vibration energy into low level heat through viscous friction. It will effectively damp vibration in a variety of substrates over a wide frequency range (10Hz - 40KHz). The unique combination of silica-mica, ceramics and an advanced chemical binder greatly reduces structural resonance and vibration. **VB-1X** bonds well to sheetmetal, wood, plastic and fiberglass surfaces and may be applied with Cascade Audio Engineering's SG-1 spray gun as well as airless systems.

Applications:

- Automotive and commercial vehicle body panels
- Marine: Hull and Bulkhead
- Commercial / residential HVAC ducting and metal plenums
- Chute and hopper systems
- Metal and wood wall and roof panels
- Coat interior surfaces of loudspeaker enclosures
- Air compressor and machine tool housings

Benefits:

- Excellent acoustic properties
- High resistance to abrasion
- Good sag resistance, no dripping
- Solvent free
- Paintable
- Easy to apply and clean up

Material Specifications:

Container VB-1X (1G):	1 US Gallon
Container VB-1X (5G):	5 US Gallons
Container VB-1X (55 G):	55 US Gallons
Effective Temperature Range:	32°F - 175°F
Color (wet / dry):	purple / black
Specific Gravity:	1.54
Viscosity (Brookfield RV, spindle #5 @ 10RPM):	9,000 CPS
Weight:	12.9 lbs. per gallon
Non-volatile content by weight:	75%
Non-volatile content by volume:	62%
V.O.C. (EPA Method #24, minus water, calculated):	0 lbs. per gallon
Coverage:	30 ft ² per gallon
Cured Appearance:	Black, stipple finish
Shelf Life:	Suggested use within 1 year

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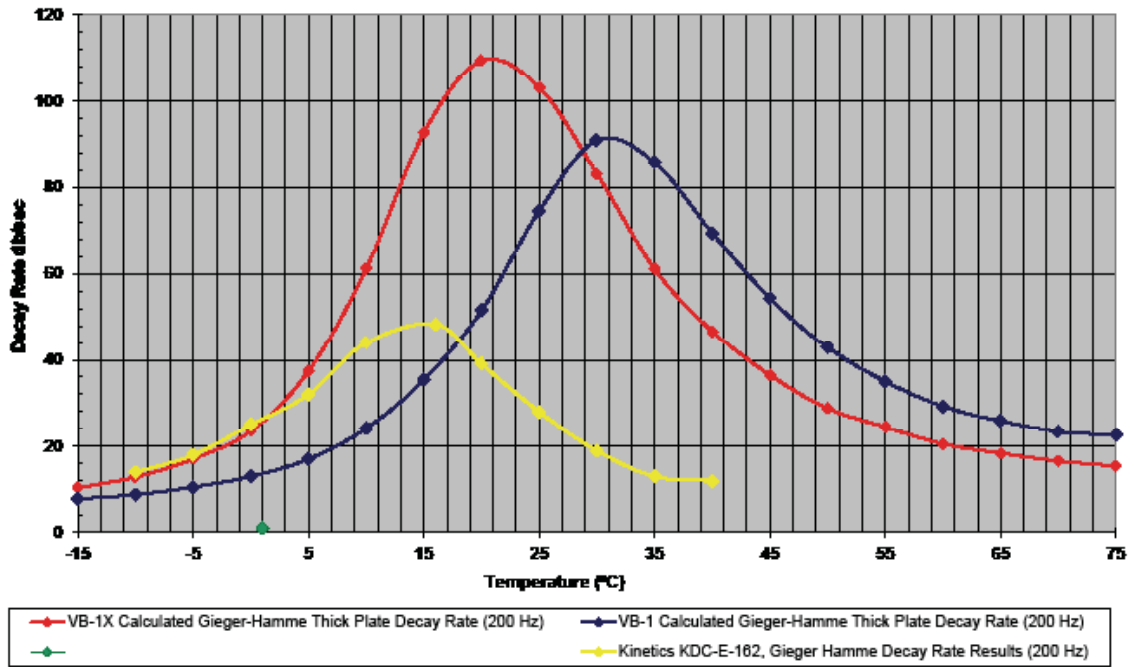


VB-1X

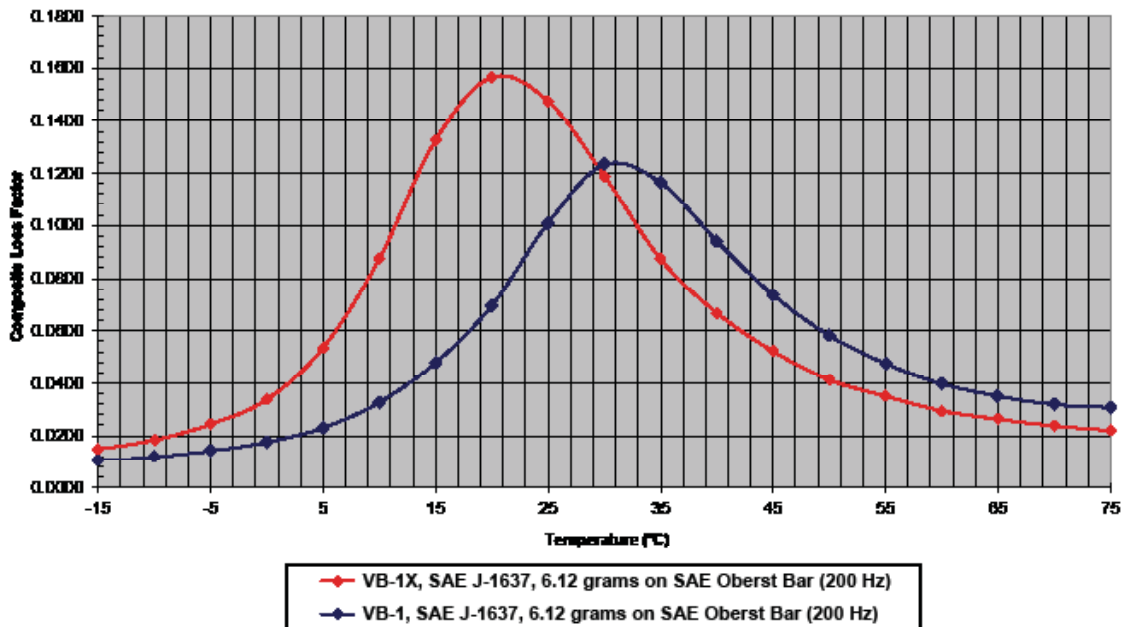
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Test Data

VB-1X, VB-1 and Kinetics KDC-E-162, Decay Rate versus Temperature
Measured or Calculated from SAE J-1637 using Gieger Hamme Thick Plate Parameters (200 Hz)
0.5 lbs/sqft Spreading Rate on 0.25 inch Thick Steel Plate



CAE VB-1X and VB-1
Composite Loss factor versus Temperature
SAE J-1637 (200Hz)
0.5 lbs/sqft Spreading Rate (6.12 grams), on 0.032 inch Thick Oberst Bar



vibration damping